



Industrie Service

CERTIFICATE

TÜV SÜD-W-1325.2021.001

Manufacturer: **Hering AG
Nürnberger Str. 96
DE – 91710 Gunzenhausen**

Plant(s): **Nürnberger Str. 96
DE – 91710 Gunzenhausen**

The above mentioned company fulfills the

**standard quality requirements for fusion welding
of metallic materials**

according to

EN ISO 3834-3

Contract: 3460550

Valid until: July 2024

Munich, July 27, 2021

Certification Body
Material and Welding Technology


Klaus Schlotterer



EQ3128203



The following range is certified according to EN ISO 3834-3

Scope of production:

- piping (pressureless)
- Heat exchangers and pressure vessels according to PED module A2, B-F and G
- Recovery-steam-hot water- and thermal oil generators

Base material(s):
(Group(s) according to EN ISO/TR 15608)

- 1.1, 1.2
- 8.1, 8.2
- 10.1,

Dimension of items: Thickness up to 50 mm, max. length 15 m,
max. \varnothing 2500 mm, max. piece weight 30 t

Welding processes:
(Process numbers according to EN ISO 4063)

| | |
|-----|---|
| 111 | Manual arc welding |
| 135 | MAG welding with solid wire electrode |
| 136 | MAG welding with flux cored electrode |
| 141 | TIG welding with solid filler material (wire / rod) |
| 142 | Autogenous TIG welding |

Welding supervisor: Mr. Hippolyte Nkolo-Elouna (IWE)
Deputy: Mr. Fabian Danner (IWS)
Mr. Andreas Ballenberger (IWS)

Personnel for non-destructive testing:
Responsible: Mr. Gerhard Mitesser
Deputies: Mr. Fabian Danner
Mr. Hippolyte Nkolo-Elouna

All other relevant data are detailed in our report no R-(Equipment)-YY dated 14.06.2021.

Remarks:
None



General Provisions

Should one of the named welding and testing supervisors leave the company, or welding and test procedures or important parts of equipment required for these procedures be changed or any of the welding-related quality assurance measures be modified, this must be reported beforehand to TÜV SÜD Industrie Service GmbH (hereinafter referred to as TÜV SÜD). If necessary, TÜV SÜD will initiate a renewed inspection at the company. The same applies to the permanent discontinuance of welding work.

Should there be any doubts pertaining to the qualification of the company, TÜV SÜD shall have the right to inspect the company and to carry out tests at the company at any time without prior notification.

This certificate can be withdrawn, amended or modified with immediate effect and without any compensation, if the conditions under which it was issued have changed or if the stipulations and provisions outlined in this certificate or the pertinent report have not been observed.

This certificate shall become invalid if the welding supervisor named therein leaves the company.

The authorization shall be suspended for as long as the company does not have a recognized responsible welding supervisor and no accepted deputy is on hand.

Application for renewal should be submitted to TÜV SÜD at least 2 months prior to expiry of the certificate.

Invalid or revoked certificates must be returned immediately to TÜV SÜD.

This certificate may only be copied or published in its entirety for advertising and other purposes. The text of promotional material may not contradict this certificate.